# Ludlow Park Homeowners Association Annual Meeting



Yonkers Joint WWTP Wednesday January 14, 2015 7:30 PM

#### Yonkers Joint O&M Management Team

- Jeff Bryant
- Plant Superintendent
- 231-2847

- Supervisor of Plant Operations
- 231-2852

- Erwin Vazquez
- Supervisor of Maintenance
- 231-2850

## Odor Remediation Project – SY009

- Phase I, \$9.6 Million –
   Screen & Grit Bldg HVAC and Odor Control including Ludlow St PS Odor Control
- Phase II, \$9.8 Million –
   HVAC System Upgrades to Blower, Admin & DAF Bldg's & new boilers
- Phase III, \$7.3 Million –
  Odor Control for Primary
  Access Bldg & South
  Pumping Station, HVAC
  systems in several other
  area's and buildings

- 98% Complete
- Scheduled Completion March 2015

- Out For Bid 4<sup>th</sup> Q 2014
- Construction Start
   Summer 2015
- Funding Request 3<sup>rd</sup> Q 2015

## Plant Capacity

- 2014 Actual Flow
- Design Flow
- Hydraulic Capacity
- Permitted Flow

- 80 MGD
- 120 MGD
- 330 MGD
- 120 MGD (12 MRA)

### **Results of Odor Control Projects**

Rank	Process Area	Odor Control Method	Cost	Approx Finish
1	Primary Settling Tanks			
2	Primary Settling Influent Channel	Covered and Odor Control by Primary Settling Tank  Mist Scrubbers	\$ 9.5	1996
3	Aerated Grit Chambers	(addressed items ranked 1 – 4)	7 0.0	
4	Grit Chamber Effluent Channel			
5 & 6	South Yonkers Screen House	CSO Odor Control Mist Scrubbers and Treatment System inside the building	\$ 3.0	1995
7	Blower, Admin, Thickener & Secondary Digester building	Building ventilation & Exhaust, odorous air treatment, digester roofs and blow off vents	\$ 4.5	2008
8	Aeration Basins	Process Controls, Foam Control & Misting, Fine Pore Diffusers	\$ 4.9	2002
9	Primary Thickener Building	Mist Scrubber	\$ 3.1	1994
10	Digester Overflow	Covers & Odor Control to Primary and Secondary Digesters – Activated Carbon	\$ 0.28	2008
11	Final Settling Tanks	Automated Skimmer System	\$ 3.5	2011

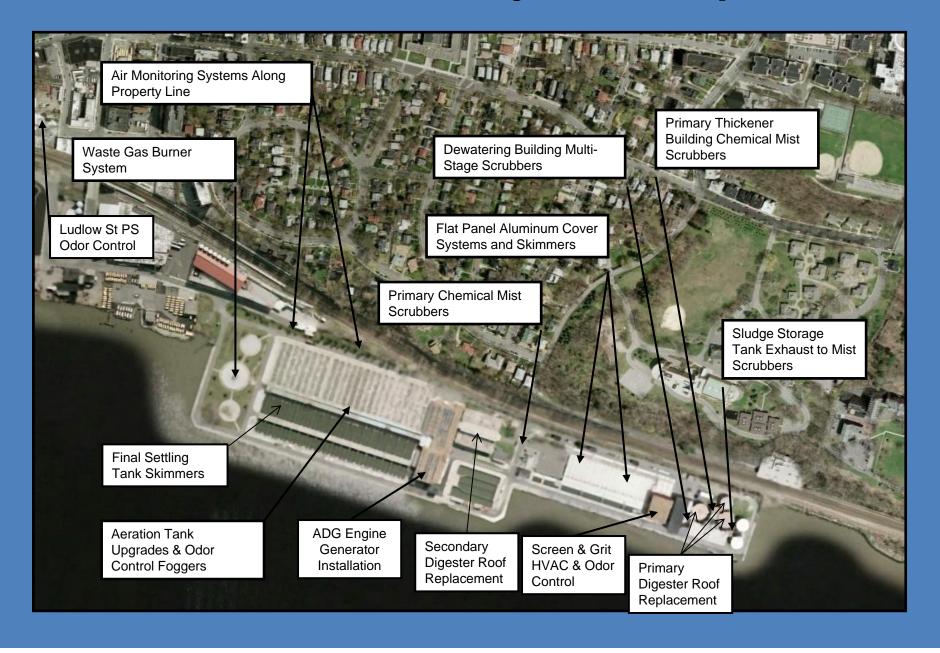
### Results of Odor Control Projects (cont.)

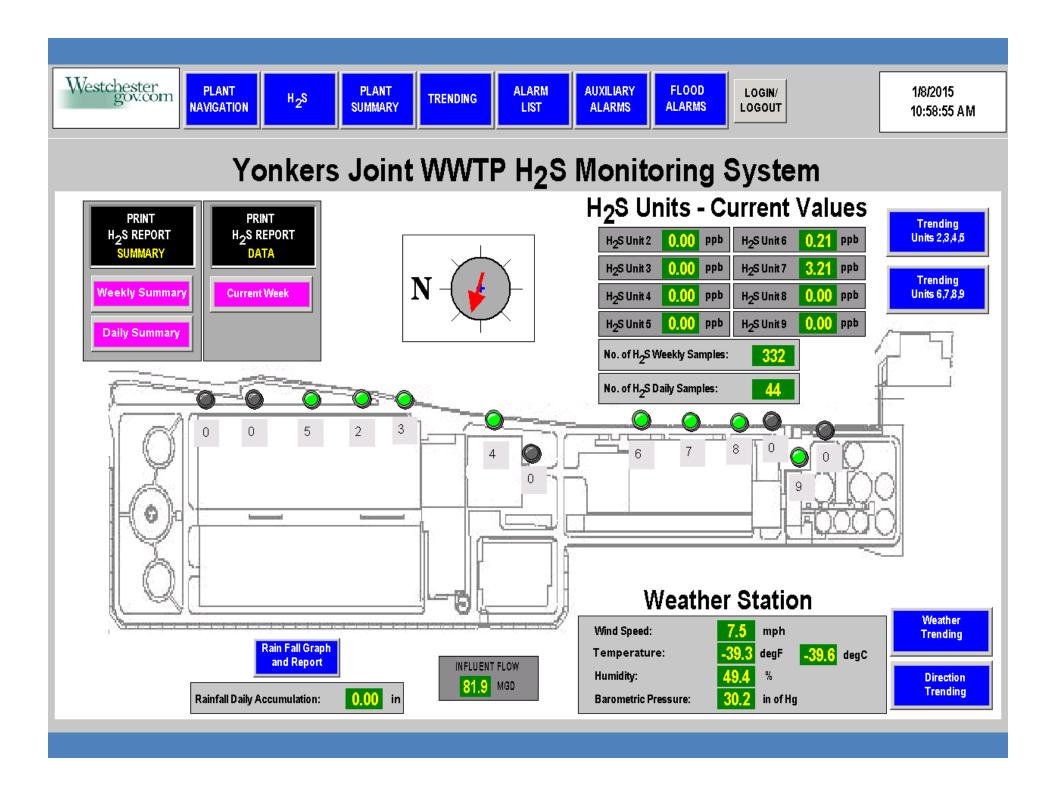
Rank	Process Area	Odor Control Method	Cost	Approx Finish
12 & 13	Screen & Grit HVAC and Odor Control / Breezeway	98% Complete	\$ 9.6	2015
14 & 15	Sludge Storage Tank Vents	Primary Thickener Odor Control System	\$ 2.0	2005
	Ludlow St PS Additional Mitigation	Odor Control with Carbon Filters	\$ 3.2	2013
	Dewatering Building & Truck Loading Bay	3 Stage Scrubber	\$ 3.5	2001
	Centrifuge & Cake Pump Room	Dewatering Upgrade -Centrifuge Controls and Centrate Pumping system	\$ 3.65	2012
	Digester Gas Flares	Upgrades Controls & Replace Primary Flare	\$ 0.9	1999
	Permanganate Storage Silo	Chemical Storage for Primary Thickener Odor Control	\$ 1.0	2003
	HVAC Phase II (2015)	HVAC Blower, Administration and DAF Thickener Buildings, New Secondary Boilers	\$ 9.8	
	HVAC Phase III (2016)	HVAC in many area's, Odor Control for Primary Access Bldg & South Pumping Station	\$ 7.3	

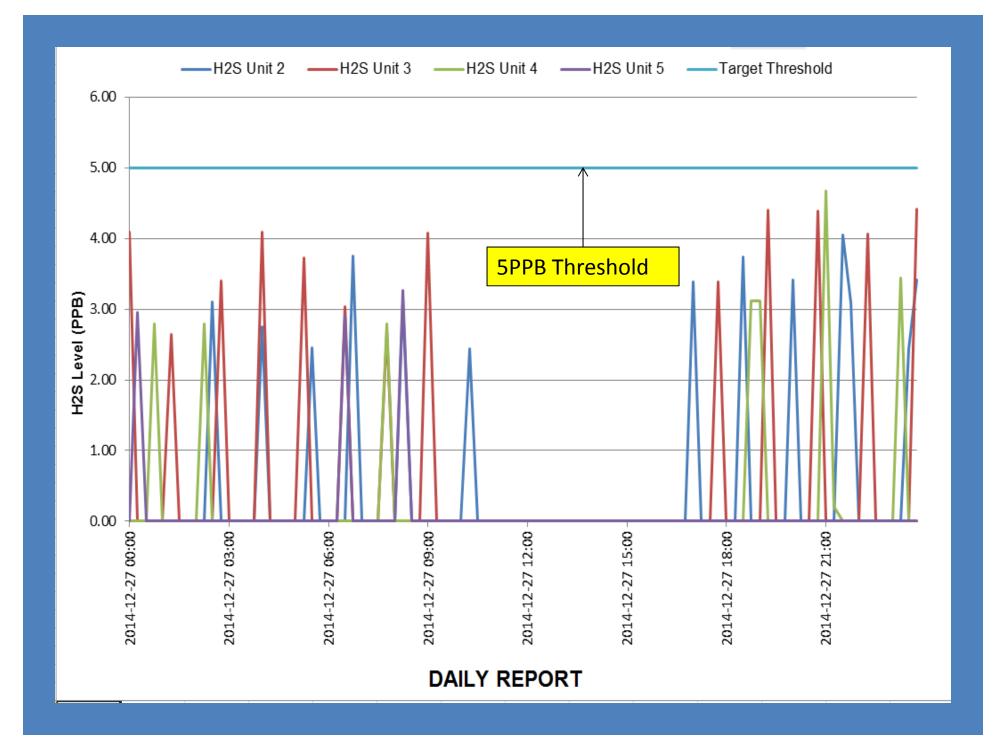
### Results of Odor Control Projects (cont.)

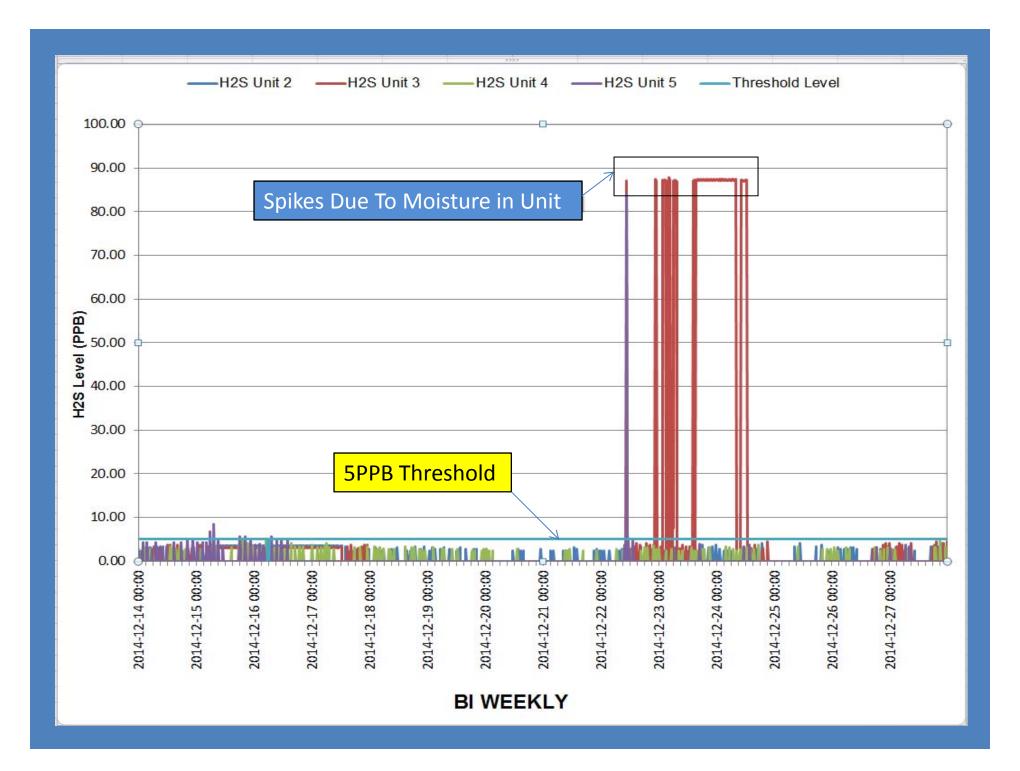
Rank	Process Area	Odor Control Method	Cost	Approx Finish
	Air Monitoring System	Installed H <sub>2</sub> S Monitors on East Property Line and weather station for real time monitoring	\$ 0.4	1995
	Foam Application to Sludge Cake	Unsuccessful trial in 2008 to reduce odors during hauling	\$ 0.05	2008
	Ludlow Park	Install Carbon Inserts in Manholes	\$ 0.01	2011
		Total Expended including current project construction estimates	\$ 69.8	

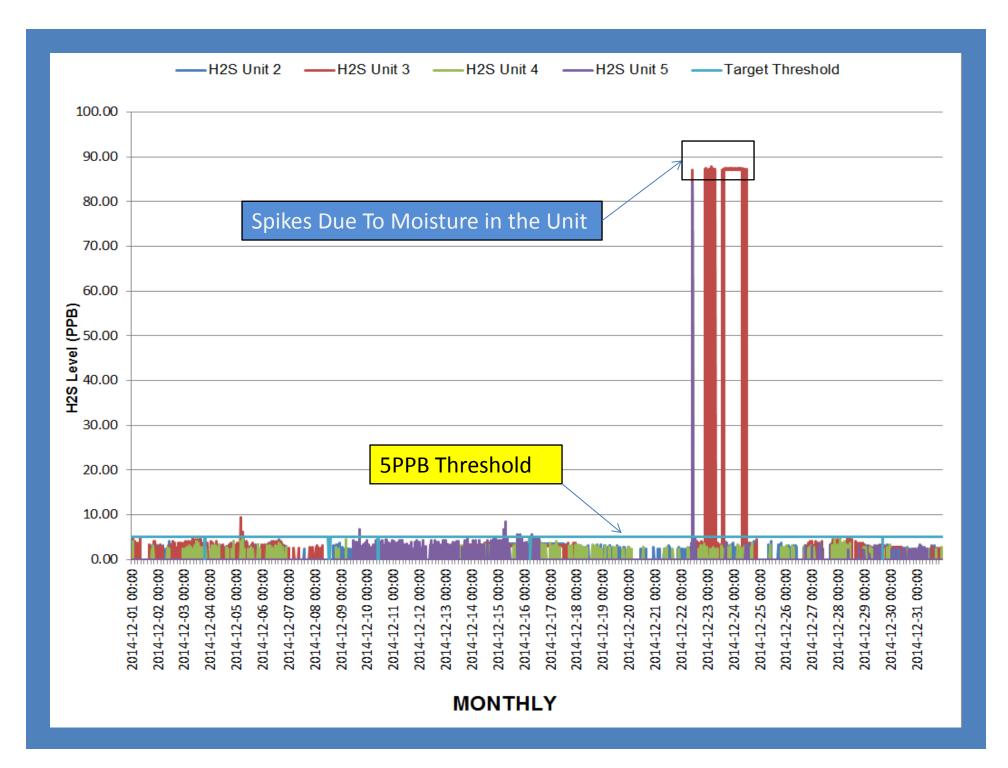
#### **Odor Abatement Projects Completed**











## Annual Performance Report Page 1

Yonkers Joint Annual Performance Report 2014												
Month	FLOW	Suspended Solids			Carbonaceous Biochemical Oxygen Demand			SLUDGE REMOVED			Removed from Sewage	
	MGD	Influent	Effluent	Efficiency	Influent	Effluent	Efficiency	Wet	%	Dry	SCREENINGS	GRIT
		Mg/L	Mg/L	% Removal	Mg/L	Mg/L	% Removal	Tons	Solids	Tons	Pounds	CU.YDS.
January	76	141	7	95	131	6	95	2,995	22.3	607	34,000	100
February	81	135	9	94	131	8	94	2,483	23.2	523	44,000	100
March	89	141	14	90	120	12	90	2,648	23.0	553	40,000	140
April	94	132	8	94	117	7	94	2,813	24.5	625	42,000	120
May	107	152	9	94	109	7	94	2,828	25.4	653	44,000	220
June	81	164	6	97	151	6	96	3,002	25.4	763	42,000	140
July	77	139	12	92	141	11	92	2,407	25.5	557	40,000	140
August	67	158	8	95	122	6	95	2,477	25.8	582	36,000	120
September	63	168	7	96	132	6	96	2,810	23.3	594	36,000	100
October	67	164	6	96	129	5	96	2,959	23.2	624	36,000	120
November	70	178	9	95	166	10	94	2,700	24.2	594	54,000	100
December	90	130	7	95	114	7	94	2,879	24.2	633	58,000	140
Ave	80	150	9	94	130	8	94	2750	24.2	609	42,166	128

## Annual Performance Report Page 2

Yonkers Jo	oint		Annua	2014							
MONTH	Sodium Hypochlorite	Liquid Polymer Used	Potassium Permagenate	Sodium Bisulfite	Fuel Oil	Water	Electric Usage		Digester Gas		
	Callons	Gallons	Dewatering	Pounds	Gallons	Gallons	Cubic Feet	Used	Demand	Produced	Wasted
	Galloris	Pounds	Founds	Gallons	Gallotis	Cubic reet	KWH	KW	CF x 1000	CF x 1000	
January	32,539	42,176	0	17,379	6,923	505,419	2,890,729	4,226	19,886	17,248	
February	30,477	36,644	0	13,871	16,628	454,441	2,591,147	4,291	18,924	16,413	
March	37,510	39,699	0	18,709	2,814	445,691	2,844,743	4,456	19,986	17,511	
April	32,708	39,030	0	17,033	662	496,124	2,596,904	4,456	19,136	16,285	

789

0

0

0

746

219

0

0

28,781

2,398

79

574,851

497,750

660,574

670,860

611.320

626,589

658.043

607,689

6,809,351

567,446

18,656

2,493,868

2,545,773

2,767,662

2,854,552

2.721.934

2,637,587

2.702.651

2,759,961

32,407,511

2,700,626

88,788

4,456

4.456

4,456

4,456

4.456

4,456

4,456

4,456

53,077

4.423

145

21,721

21.851

19,337

18,650

18,696

19,498

18,981

22.210

238,876

19.906

654

18,610

18,663

16,898

16,558

16,647

15,846

12.375

12.573

195,627

16,302

536

18,661

17.860

18,119

17,903

17.051

14,511

14.375

15,446

200.918

16.743

550

42,221

39,819

31,794

35,154

39,881

41,916

36.842

35,278

460,454

38,371

1,262

0

0

0

0

0

0

1.800

1.800

3,600

1.800

37,771

35,077

51,595

50,995

44.555

36,599

39,363

49.022

478,211

39,851

1,310

May

June

July

August

September

October

November

December

Total

Average Daily Avg.

#### New Anaerobic Digester Gas Fueled Engine Generator



## New Anaerobic Digester Gas Fueled Engine Generator

Runs on Digester gas

 Will generate approximately 40% of electricity required to run the entire plant

 Decreases the amount of digester gas flared off reducing odors

## Enterprise ADG Engine Driven Blower



#### Enterprise ADG Engine Driven Blower

- Runs on anaerobic digester gas
- Supplies approximately 60% of air required for process
- Reduces the amount of digester gas flared off reducing odors

## Questions